

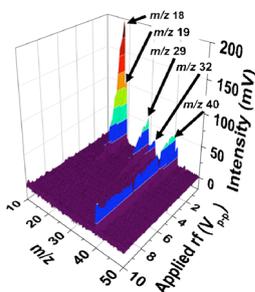
# Performance Evaluation of a Loeb-Eiber Mass Filter at 1 Torr

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**Abstract.** The Loeb-Eiber mass filter is best operated at relatively high pressures—such as 1 Torr—where collisional dampening of ions up to the mass filter thermalizes the ions' kinetic energy, which is a requirement for effective filtering. The inter-electrode gaps of  $\sim 8\ \mu\text{m}$  require rf amplitudes on the order of 0–5  $V_{p-p}$  at approximately 50 MHz to achieve mass filtering up to  $m/z$  40. Mass filtering between the 25- $\mu\text{m}$  diameter wires, therefore, takes place on time frames less than the collision frequency at  $\sim 1$  Torr. The low power and high pressure capabilities of the Loeb-Eiber mass filter make it ideally suited for miniaturization, where power and space are a premium. In the present work, a Loeb-Eiber mass filter was constructed using commercial silicon-on-insulator (SOI) microfabrication techniques. Ions trans-

mitting through the chip-based Loeb-Eiber mass filter were characterized in real time using a traditional linear quadrupole mass analyzer in series with the Loeb-Eiber mass filter. The new hybrid instrument has enabled us to verify several important claims regarding the operation of the Loeb-Eiber mass filter: (1) that ions can be effectively filtered at  $\sim 1$  Torr, (2) that for ions of a fixed mass-to-charge ratio, the ion transmission current decreases linearly with increasing rf amplitude on the Loeb-Eiber mass filter, (3) that the cutoff voltage at which all ions of a particular  $m/z$  value are effectively blocked is linearly related to mass-to-charge, and (4) that square waveforms can filter ions more effectively than sinusoidal waveforms for a given peak-to-peak rf amplitude.

**Keywords:** Portable, Microfabricated, Miniature

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## Introduction

There are two major obstacles to miniaturizing mass spectrometers: (1) the requirement for high vacuum (e.g.,  $<10^{-4}$  Torr), which requires bulky, power-drawing vacuum pumps, and (2) the use of high voltages (e.g.,  $>1000$   $V_{ac}$ ), which requires sizable high-voltage power generators/amplifiers and matching circuits [1, 2]. If mass spectrometers could be made to operate at higher pressures and with reduced power consumption, their physical footprint could be noticeably reduced. Because of the possibility to mass-produce miniature instruments at a fraction of the cost of typical bench-top mass spectrometers, the potential exists to significantly impact homeland security, national defense, forensic investigations, and high school- or university-level education programs.

Related to the rapidly growing interest in field- and person-portable mass spectrometers [3], the forensic science community has also shown an active interest in pursuing a variety of applications using portable mass spectrometers [4–7]. Terrorism and security concerns have precipitated an increased awareness for the ability of mass spectrometers to be broad-spectrum threat detection devices. For example, upon making recommendations to the Transportation Security Administration (TSA), the National Research Council (NRC) recently announced that “the TSA should establish mass spectrometry as a core technology for identifying a broad array of explosives as well as chemical and biological agents” [8]. This trend has been supported through a National Science Foundation (NSF)-sponsored workshop in 2003 on “Prospects for Miniaturization of Mass Spectrometry” and more recently through a 2012 workshop on “Strengthening Forensic Science through connections with the Analytical Sciences.” The workshop report, titled “Science on Location: Forensic Science on the Move,”

encourages the development of portable mass spectrometry for forensic applications [9].

Cotter and coworkers have developed a miniature TOF with an adjustable reflectron electrode [10, 11]. The earliest manifestation of this instrument achieved a resolving power of 210 at  $m/z$  1061 [10], whereas later improvements increased the resolving power to 330 [11]. Wapelhorst et al. developed a miniature TOF with a 5 mm×10 mm footprint that could operate at ~8 mTorr [12], and Verbeck's group has demonstrated the use of microelectromechanical systems (MEMS) technology to develop considerably smaller electrodes for use in a variety of mass analyzers [13].

Taylor's group at the University of Liverpool has made significant improvements in the area of miniaturized linear quadrupole instruments [14–17]. Initial improvements used gold-plated borosilicate glass electrodes precisely aligned with silicon substrates to investigate He/air mixtures [14]. Later work by others employed MEMS techniques to produce quadrupoles on the order of 0.5–1 mm diameter rods with resolving powers between of 20 and 200 in the low mass range ( $< m/z$  219) [15, 18]. Using a portable mass spectrometer based on a quadrupole mass filter (QMF), Taylor's group were able to monitor the respiratory gases and volatile anesthetic agents from anesthetized equine patients and thereby provide limits of detection that were up to two orders of magnitude better than traditional IR-based monitoring for real-time breath analysis [16].

Ion trap mass analyzers have also been the subject of miniaturization [3]. In contrast to TOFs, linear quadrupoles, and magnetic sectors [19], ion traps enjoy the ability to perform tandem mass spectrometry with a single mass analyzer [20]. The simplified geometry of a cylindrical ion trap in comparison to 3D ion traps has led to a significant research investment in the miniaturization of ion traps [21–26] and micro-fabricated ion trap arrays [27–29]. Lammert [30, 31] and Austin [32–34] have studied toroidal ion traps of various geometries in an attempt to expand the quantitative dynamic range of ion traps in miniature and portable instruments.

The operating principles of the Loeb-Eiber filter used in this study has been described elsewhere [35–38]. In short, the filter is comprised of an array of interleaved or interdigitated wires that are each 20–100  $\mu\text{m}$  in diameter. Although the Loeb-Eiber filter is similar in construction to a Bradbury-Nielsen Gate (BNG) [39–42], the Loeb-Eiber filter has wires that are closer together than the diameter of each wire and employs a very high frequency (40–100 MHz) waveform instead of low frequency pulsed DC potentials. Scanning the rf amplitude on the Loeb-Eiber array of wires scans the low mass cutoff (LMCO), which ultimately enables a spectrum to be collected.

Because mass filtering occurs in a single pass between the ~25  $\mu\text{m}$  wires, the Loeb-Eiber mass filter has at least two major benefits over existing mass spectrometers, and several disadvantages. Regarding advantages, the Loeb-Eiber filter can operate at pressures in the region of 1 Torr (~1 mbar) and with operational waveforms on the order of 25  $V_{p-p}$ . One stage of pumping and simple electronic circuit boards should suffice to

operate such a chip-based filter. The operating conditions of the Loeb-Eiber filter, therefore, enable considerably smaller mechanical and electronic components and less power consumption, all of which enable a smaller, lighter payload than existing mass filters. The major disadvantage of the Loeb-Eiber mass filter is that it currently only operates in a low-mass-cutoff mode, so mass selective filtering has not been demonstrated at this time. Ion masses therefore have to be determined by scanning the low mass cutoff, much as one would operate an rf-only quadrupole to collect a mass spectrum. The experiments herein describe the coupling of traditional linear quadrupole mass analyzer downstream of a Loeb-Eiber mass filter to enable mass-selective diagnosis of the ion beam transmitting through the Loeb-Eiber filter under different conditions.

## Experimental

The Loeb-Eiber mass filter used in this work was produced using the multi-user MEMS process (MUMPS) (MEMSCAP Inc., Durham, NC, USA) [43–46]. The MEMS based mass filter had square cross-section electrodes of 25  $\mu\text{m}$ ×25  $\mu\text{m}$  with an 8  $\mu\text{m}$  interelectrode spacing. The two interdigitated electrodes are electrically isolated from one another, rather like the electrodes of a capacitor, allowing rf voltages to be applied to either half of the mass filter. In the original concept of the device, sinusoidal rf voltages of equal magnitude with 180° phase shift were applied to either half of the mass filter.

The performance of the Loeb-Eiber mass filter was evaluated by placing the mass filter in front of a traditional linear quadrupole mass analyzer, as shown in the 3D schematic in Figure 1. A custom fabricated glow discharge composed of a copper feedthrough was used as the ionization source and was operated at 0.6–1 Torr of Ar (Matheson TRIGAS, Fairmont, WV, USA), depending on the experiment. The custom-fabricated anode, steering electrode, and skimmer were made of stainless steel. The glow discharge and Loeb-Eiber mass filter are at a common pressure (~1 Torr) and the mass filter

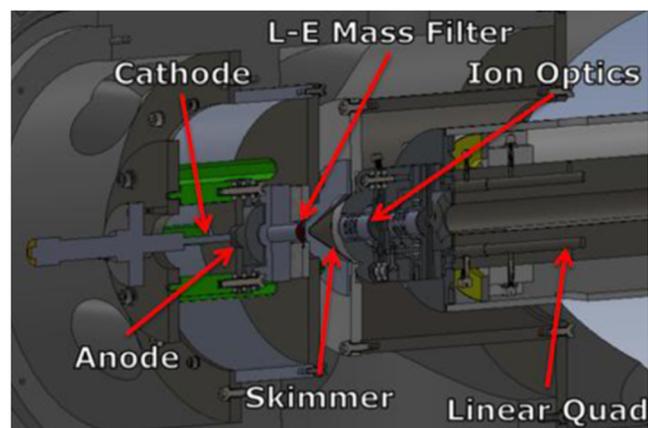


Figure 1. 3D schematic of the hybrid Loeb-Eiber/linear quadrupole instrument

serves as the conductance limit to a differentially pumped intermediate pressure region ( $\sim 100$  mTorr) using the drag stage of a SplitFlow turbo pump (Pfeiffer Vacuum, Nashua, NH, USA). Behind a 2-mm SS skimmer cone is a turbo-pumped high vacuum region ( $\sim 10^{-5}$  Torr) containing the commercially available ion optics, a 12-mm linear quadrupole, detection system, and Tempus software (all from Ardana Technologies, Inc., Ardana, PA, USA). Although this hybrid system includes many components that are not essential to the operation of a future portable Loeb-Eiber-based instrument, the hybrid system enables us to diagnose the transmitted ion signal through the Loeb-Eiber mass filter, which still operates at the relatively high pressure of  $\sim 1$  Torr.

From an electrical engineering perspective, the microfabricated chip acts like a  $\sim 200$  pF capacitor (depending on the specific connections). To apply very high frequency (VHF) rf waveforms to such a device is therefore not trivial. To avoid reflected losses, the rf voltage was taken from the arbitrary function generator (3252 AFG; Tektronix, Beaverton, OR, USA), amplified by a broadband 50 dB rf amplifier (525LA; E&I, Rochester, NY, USA), then sent to a surface mount transformer (Mini-Circuits ADT9-1T; Brooklyn, NY) where the splitting and phase shifting took place. This bipolar signal, shifted by  $180^\circ$ , was applied to each half of the mass filter via gold contact pads in a custom-made mounting device [38]. The input amplitude of the 40 MHz sinusoidal rf signal was then scanned linearly from 0–150 mV<sub>p-p</sub>. The output of the ADT9-1T chip was measured offline to be 0–5 V<sub>p-p</sub> under similar conditions, which showed little to no reflected losses in signal transmission. Reflected losses increased with frequency above 45 MHz.

Experiments were conducted in two ways. First, a fixed rf frequency and amplitude was applied to the Loeb-Eiber mass filter, resulting in a fixed low mass cutoff (LMCO). During the fixed amplitude and frequency operation of the Loeb-Eiber filter, the linear quadrupole was scanned repeatedly across the range  $m/z$  10–50 to acquire an averaged mass spectrum. The Loeb-Eiber filter could then be set to different rf amplitudes for subsequent characterization. In a second mode of operation, the rf amplitude applied to the Loeb-Eiber mass filter was repeatedly scanned at 5 Hz in a linear amplitude fashion while the quadrupole was operated in selected (single) ion monitoring (SIM) mode. The quadrupole was set to monitor different ions (e.g.,  $m/z$  18, 29, 40, and 41) under different scanning parameters of the Loeb-Eiber mass filter. Spectra were typically averaged for 1 min each, unless otherwise noted.

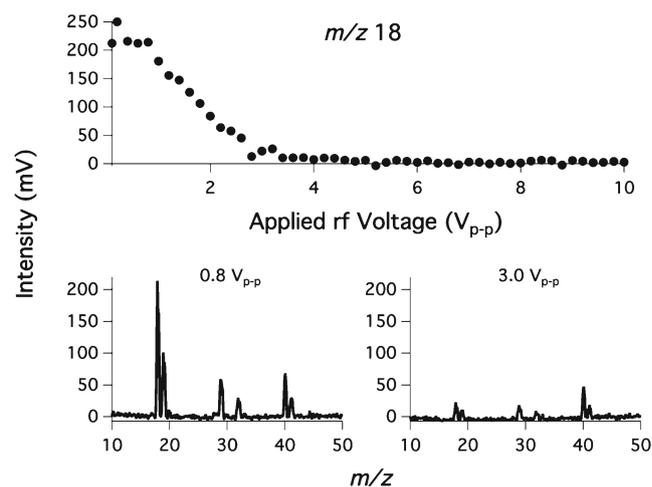
## Results and Discussion

Initially, the Loeb-Eiber mass filter was operated with a fixed frequency (40 MHz) and selected amplitudes while the linear quadrupole was scanned from  $m/z$  10 to 50. The effect of rf amplitude on transmitted ion signal was determined at rf amplitudes from 0.1 to 10 V<sub>p-p</sub> in 0.1 V<sub>p-p</sub> increments, in random order. The glow discharge was operated at 1 Torr Ar in current-

limited mode at 0.550 mA. Figure 2 shows the change in ion signal as a function of applied rf voltage (top panel), as measured by the quadrupole mass filter.

At 0 V<sub>p-p</sub>, the intensity of  $m/z$  18 is relatively high and constant until 0.8 V<sub>p-p</sub> on the Loeb-Eiber filter. Above 0.8 V<sub>p-p</sub>, the signal intensity for  $m/z$  18 decreases somewhat linearly to 3.0 V<sub>p-p</sub> applied rf voltage. This result is in good agreement with the expected linear decrease in signal intensity, from first principles [36–38]. As expected from first principles, the signal intensity decreases at a different rate and with different cutoff value for ions with different  $m/z$  values. For example, observe the change in intensity ratio of  $m/z$  40/18 in the bottom panels of Figure 2 for the mass spectra collected at 0.8 and 3.0 V<sub>p-p</sub>, respectively, on the Loeb-Eiber mass filter. At 0.8 V<sub>p-p</sub> on the Loeb-Eiber mass filter, the intensity ratio of  $m/z$  40/18 measured by the quadrupole is  $\sim 0.32$ . At 3.0 V<sub>p-p</sub> on the Loeb-Eiber mass filter, the low mass water peak is more severely attenuated such that the ratio of the same transmitting ions is now  $\sim 2.1$ . At 4.0 V<sub>p-p</sub> on the Loeb-Eiber mass filter, the water peak at  $m/z$  18 is insignificant relative to the noise, so is effectively cut off, but the argon ion peak at  $m/z$  40 is still observable at approximately 50% its original abundance.

The cutoff voltage is defined as the rf amplitude above which the ion oscillation would exceed half the inter-electrode spacing, effectively filtering ions of that  $m/z$  value. With our experimental setup, a small number of ions are formed between the Loeb-Eiber mass filter and the skimmer, as demonstrated by the presence of residual background signal at  $m/z$  18, above the cutoff voltage. The result is a small, constant background current of  $m/z$  18 that could not be totally attenuated at any applied rf voltage on the Loeb-Eiber filter because the ions are formed downstream of the Loeb-Eiber mass filter. Proper background correction could alleviate this



**Figure 2.** Intensity of  $m/z$  18 measured by the quadrupole mass filter as a function of selected rf amplitudes on the Loeb-Eiber mass filter (top panel). The points were collected in random order. Bottom panels show the mass spectra obtained by the quadrupole at 0.8 and 3.0 V<sub>p-p</sub> applied rf at 40 MHz on the Loeb-Eiber filter

problem in the future. This steady-state mode of operation could be beneficial for limiting unwanted low-mass ions from a beam containing a distribution of sizes of ions.

The second mode of operation of the hybrid Loeb-Eiber/linear quadrupole instrument is implemented by scanning the applied rf amplitude (and therefore, the LMCO) on the Loeb-Eiber mass filter while operating the quadrupole in SIM mode.

Figure 3 shows the intensity of  $m/z$  18, 29, 40, and 41 measured by the quadrupole as a function of the applied rf amplitude on the Loeb-Eiber mass filter. The data shown in Figure 3 have been boxcar-averaged from 10,000 to 100 points. For each selected ion, the transmission current shows a region of linear decline with increasing rf amplitude, as shown with fitted linear regression lines. These linear regions can be extrapolated to the x-axis to provide idealized cutoff times or cutoff voltages (if calibrated), which are plotted in Figure 4. The excellent linearity of the extrapolated cutoff points with respect to  $m/z$  demonstrates that fundamentally, the Loeb-Eiber mass filter is working according to theory.

Originally proposed by Eiber [36, 47], the equation governing the amplitude of ion motion is given by Equation (1):

$$A = \frac{E_q}{m\omega^2} \quad (1)$$

where  $A$  is the amplitude of ion motion,  $E$  is the electric field strength,  $q$  is the charge on the ion,  $m$  is the mass of the ion, and  $\omega$  is the angular frequency of the applied rf voltage. With a fixed inter-electrode spacing, there is a linear relationship between the amplitude of applied rf voltage and the amplitude of ion oscillation. Theoretically, the maximum amplitude needed to filter an ion is half the inter-electrode spacing and when this voltage is applied, it is termed the cutoff voltage for a particular  $m/z$  ion. From Equation (1), there is also a linear relationship between the applied voltage and the  $m/z$  value that is effectively cut off. This is illustrated in Figure 4 by the linear relationship between cutoff time and  $m/z$ . Because the rf amplitude is increased linearly with

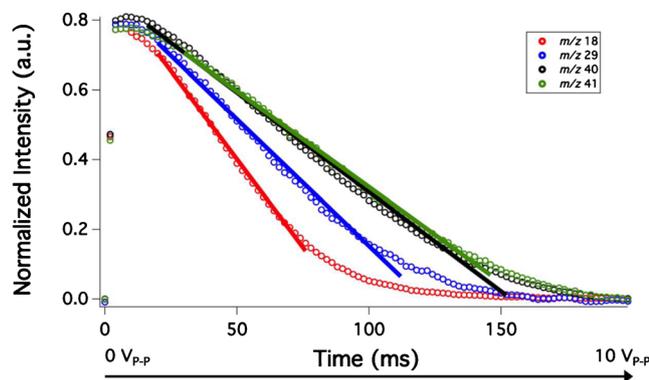


Figure 3. Boxcar averaged signal for  $m/z$  18, 29, 40, 41 acquired by the quadrupole in SIM mode while the amplitude (LMCO) of the Loeb-Eiber mass filter is scanned linearly at 5 Hz. The linear regression lines were fitted over the range where the first derivative is less than 0.05

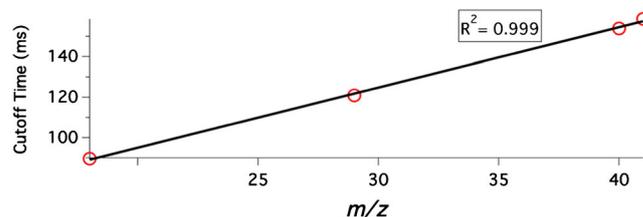


Figure 4. Demonstration of the linear relationship between  $m/z$  and cutoff time. Because the rf amplitude is increased linearly as a function of time, there is also a linear dependence between  $m/z$  and cutoff amplitude

time, there is a linear relationship between the applied rf amplitude and the  $m/z$  value that is cut off.

In reality, the ion profiles undergo curvature near their respective cutoff points, and this makes it considerably more difficult to establish the exact cutoff points in the absence of a secondary mass-selective detector. To deconvolute the different ion profiles in the absence of the quadrupole—such as with a Faraday collector—the ions should ideally show a lot less curvature close to their respective cutoff points.

### Sinusoidal versus Square Waveform Operation

For a given peak-to-peak amplitude, a square wave will have a larger  $V_{\text{rms}}$  value than a sine wave by a factor of  $\sqrt{2}$ , so a digital square wave would be expected to offer more effective filtering than an equivalent  $V_{p-p}$  amplitude sine wave. The expected result is that at a given  $r_{p-p}$  amplitude, a greater proportion of ions will be filtered with a square wave relative to a sine wave of the same amplitude (p-p). Sine and square

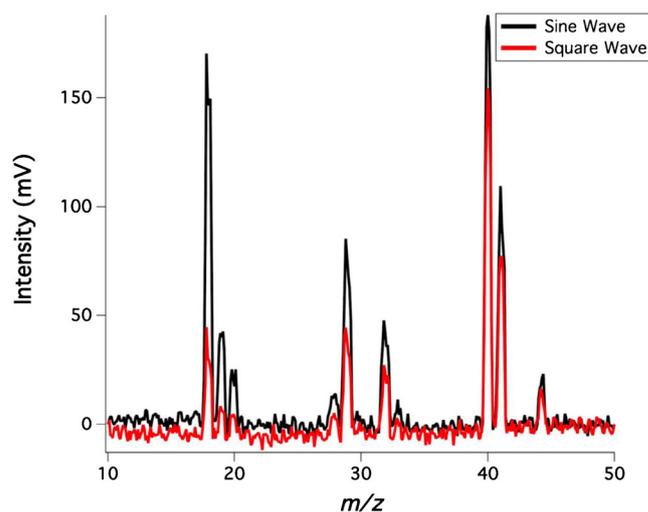


Figure 5. Comparison of ions transmitting through the Loeb-Eiber mass filter operated with either a sinusoidal or square waveform. The linear quadrupole was scanned from  $m/z$  10–50 while the Loeb-Eiber mass filter was operated at a continuous frequency and amplitude of 50 MHz and  $2.5 V_{p-p}$ , respectively

waves would not be expected to differ if operated at the same  $V_{\text{rms}}$  value. To evaluate the differences between sinusoidal and square waves, a 50 MHz, 2.5  $V_{p-p}$  signal was applied to the Loeb-Eiber filter (corresponding to fixed rf and LMCO conditions) while the linear quadrupole was scanned from  $m/z$  10–50. The glow discharge source was operated at 800 mTorr Ar in current-limited-mode at 0.65 mA. Figure 5 shows the differences in the transmitted ion signal through the Loeb-Eiber filter using the two different waveforms.

Compared with the transmitted ions observed using a sinusoidal waveform, the square waveform attenuates all the signals more effectively, as expected. It is also seen that there is an  $m/z$  dependence on the degree of attenuation, with the smaller  $m/z$  signals being significantly more attenuated than the larger  $m/z$  values. This result indicates that the linear dependence on ion transmission holds for square waveforms as it does for sinusoidal waveforms. Thus, digital waveforms are a realistic possibility for future development.

## Conclusions

By placing a Loeb-Eiber mass filter in front of a traditional linear quadrupole, we have been able to verify the operation of the Loeb-Eiber device as a high-pass mass filter, effectively verifying the operational principles laid out more than half a century ago. The new hybrid instrument has enabled us to verify several important claims regarding the operation of the Loeb-Eiber mass filter: (1) that ions can be effectively filtered at  $\sim 1$  Torr, (2) that for ions of a fixed mass-to-charge ratio, the ion transmission current decreases linearly with increasing rf amplitude on the Loeb-Eiber mass filter, (3) that the cutoff voltage at which all ions of a particular  $m/z$  value are effectively blocked is linearly related to mass-to-charge, and (4) that square waveforms can filter ions more effectively than sinusoidal waveforms for a given peak-peak rf amplitude.

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